

# AP4.0B

# AutoPump® AP4 Ultra

## Bottom Inlet, Long

**Max. Flow** 14 gpm (53 lpm)\*

**O.D.** 3.6 in. (9.1 cm)

**Length** 51.4 in. (131 cm)



### Description

The AutoPump AP4 Ultra Bottom Inlet Long provides maximum capabilities and flow in a bottom inlet pump for 4" (100 mm) diameter and larger wells. The base model delivers flow rates up to 14 gpm (53 lpm)\*. The AP4 Ultra uses proprietary non-stick finishes on the float and discharge tube to reduce solids buildup, extending the time between cleaning and making it much faster and easier to clean the pump. All metallic parts are 316-grade Stainless Steel, which has greater corrosion resistance and can withstand attacks of the harshest leachate. The AP4.0 Bottom Inlet Long pump is complemented by the most comprehensive selection of accessories to provide a complete system to meet site-specific requirements. Call QED for prompt, no-obligation assistance on your pumping project needs.

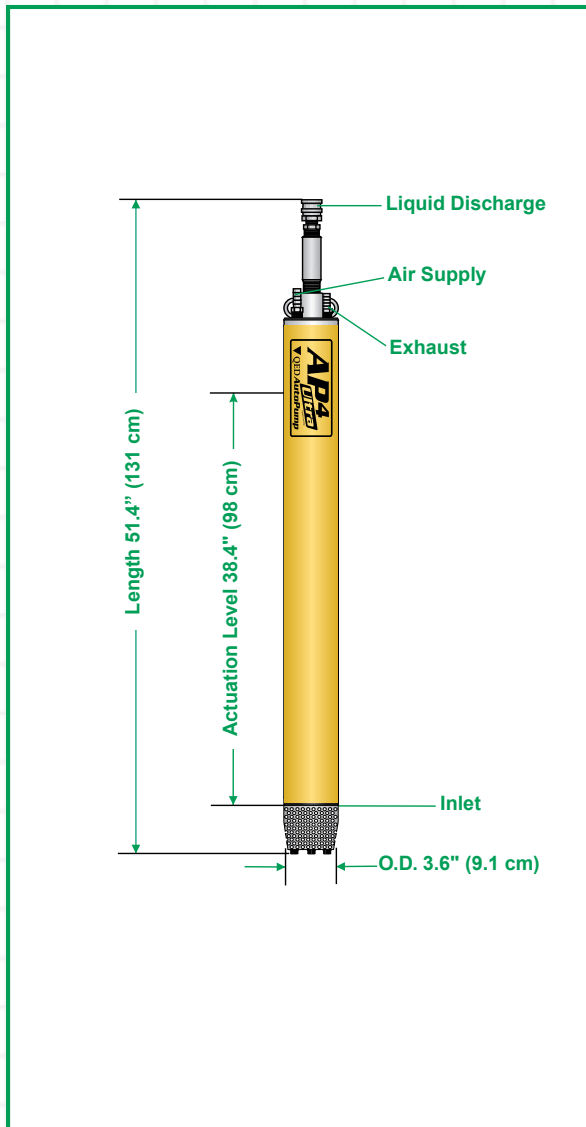
### The AutoPump Heritage

The AutoPump AP4 Ultra Bottom Inlet Long is part of the famous AutoPump family of original automatic air-powered pumps, developed in the mid 1980s specifically to handle unique pumping needs at remediation and landfill sites. Over the years they've proven their durability at thousands of sites worldwide. AutoPumps are designed to handle difficult pumping challenges that other pumps can't, such as hydrocarbons, solvents, suspended solids, corrosives, temperature extremes, viscous fluids and frequent start/stop cycles. Beyond just the pump, AutoPump systems offer the most complete range of tubing, hose, connectors, wellhead caps and accessories to help your installation go smoothly. This superior pumping heritage, application experience and support back up every AutoPump you put to work on your project.

### Advantages

1. The original automatic air-powered well pump, proven worldwide over 30 years.
2. Proprietary finishes extend the time between cleaning.
3. All metallic parts are 316-grade SS for better corrosion resistance.
4. New and improved valve stem connections have no fasteners, or cotter pins. Exhaust seat is easy to adjust.
5. Five-year warranty.

### Pump Dimensions



### Specifications & Operating Requirements

<b>Model</b>	<b>4" - Long AP4 Ultra Bottom Inlet</b>
<b>Liquid Inlet Location</b>	Bottom
<b>OD</b>	3.6 in. (9.1 cm)
<b>Length Overall (pump &amp; fittings)</b>	51.4 in. (131 cm)
<b>Weight</b>	16 lbs. (7.3 kg)
<b>Max. Flow Rate</b>	14 gpm (53 lpm) - See Flow Rate Chart*
<b>Pump Volume / Cycle</b>	0.58 - 0.78 gal (2.2 - 3.0L)
<b>Min. Actuation Level</b>	38.4 in. (98 cm)
<b>Standard Pump</b>	
<b>Max. Depth</b>	250 ft. (76 m)
<b>Air Pressure Range</b>	5 - 120 psi (0.4 - 8.4 kg/cm <sup>2</sup> )
<b>Air Usage</b>	0.4-1.1 scf / gal. (3.0-8.5 liters of air / fluid liter) - See Air Usage Chart
<b>High Pressure Pump</b>	
<b>Max. Depth</b>	425 ft. (130 m)
<b>Air Pressure Range</b>	5 - 200 psi (0.4 - 14.1 kg/cm <sup>2</sup> )
<b>Min. Liquid Density</b>	0.7 SpG (0.7 g/cm <sup>3</sup> )
<b>Standard Construction Materials<sup>1</sup></b>	
<b>Pump Body</b>	Fiberglass or Stainless Steel
<b>Pump Ends</b>	316 Stainless Steel
<b>Internal Components</b>	316 Stainless Steel, Viton, PVDF <sup>3</sup>
<b>Tube &amp; Hose Fittings</b>	316 Stainless Steel
<b>Fitting Type</b>	Barbs or Quick Connects or Easy Fittings
<b>Tube &amp; Hose Options</b>	
<b>Tubing Material<sup>2</sup></b>	Nylon
<b>Sizes - Liquid Discharge</b>	1 in. (25 mm) or 1-1/4 in. (32 mm) OD
<b>Pump Air Supply</b>	1/2 in. (13 mm) OD
<b>Air Exhaust</b>	5/8 in. (16 mm) OD
<b>Hose Material</b>	Nitrile
<b>Sizes - Liquid Discharge</b>	3/4 in. (19 mm) or 1 in. (25 mm) ID
<b>Pump Air Supply</b>	3/8 in. (9.5 mm) ID
<b>Air Exhaust</b>	1/2 in. (13 mm) ID

<sup>1</sup> Material upgrades available

<sup>2</sup> Applies to QED supplied tubing; other tubing sources may not conform to QED fittings.

<sup>3</sup> PVDF - Polyvinylidene Fluoride

### Application Limits (Base model)

AutoPump AP4 Ultra pumps are designed to handle the application ranges described below. For applications outside these ranges, consult QED about AP4 upgrades.

AutoPump AP4 Ultra Long and Short pumps are warranted for five (5) years: 100% materials and workmanship.

\*Consult QED for higher flow requirements

# AP4.0B

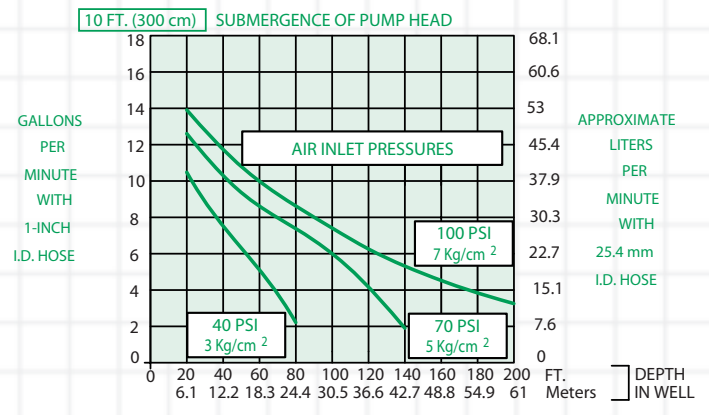
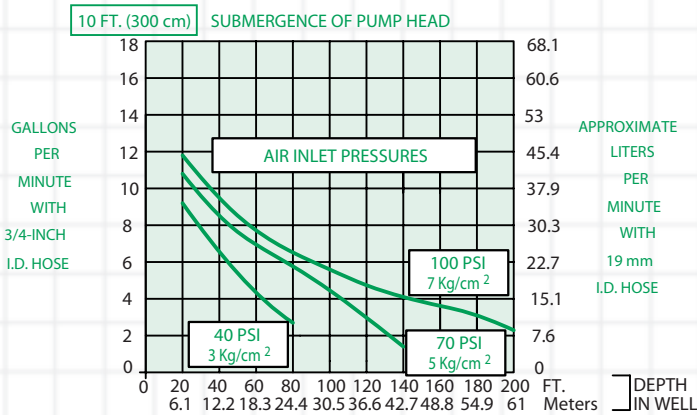
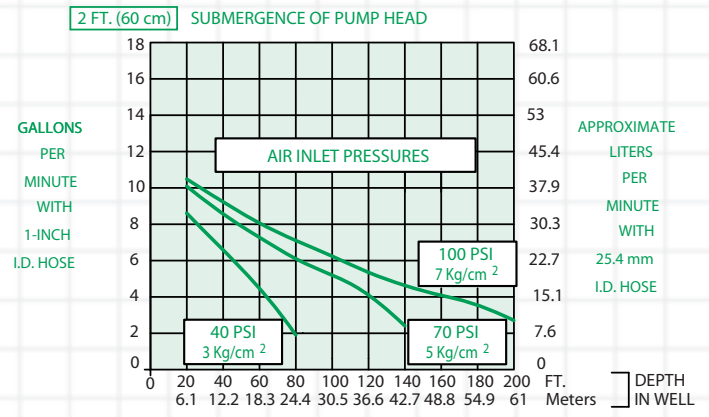
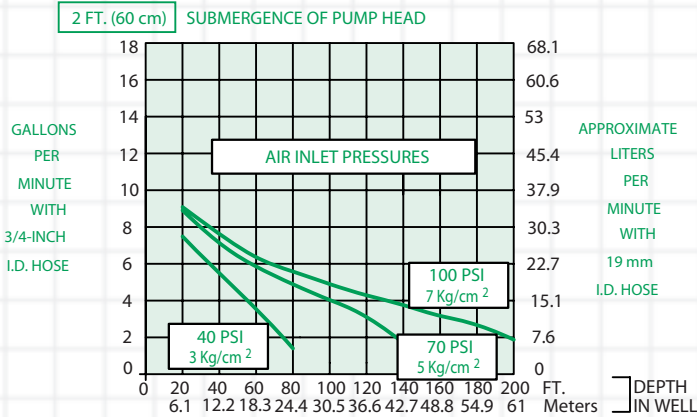
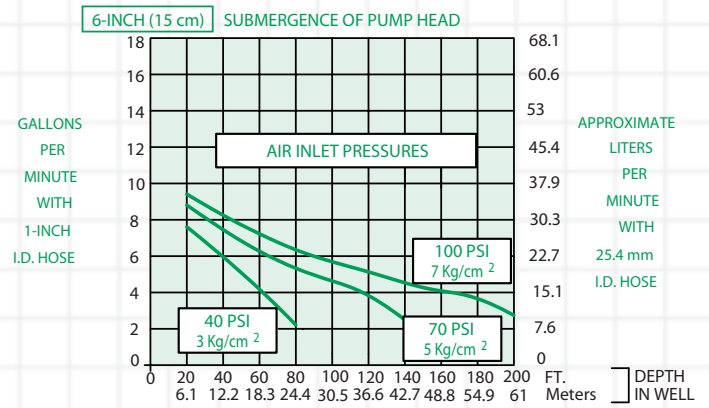
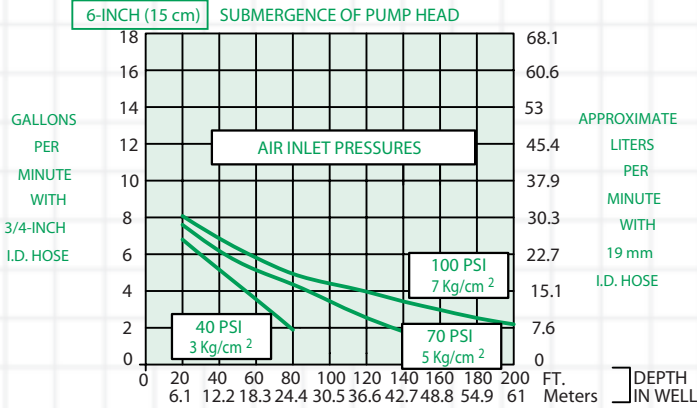
# AutoPump® AP4 Ultra

## Bottom Inlet, Long

### Flow Rates<sup>1</sup>

**3/4 inch (19 mm)  
Inside Diameter Discharge Hose  
(Equivalent to 1-Inch O.D. Tubing)**

**1 inch (25.4 mm)  
Inside Diameter Discharge Hose  
(Equivalent to 1.25-Inch O.D. Tubing)**

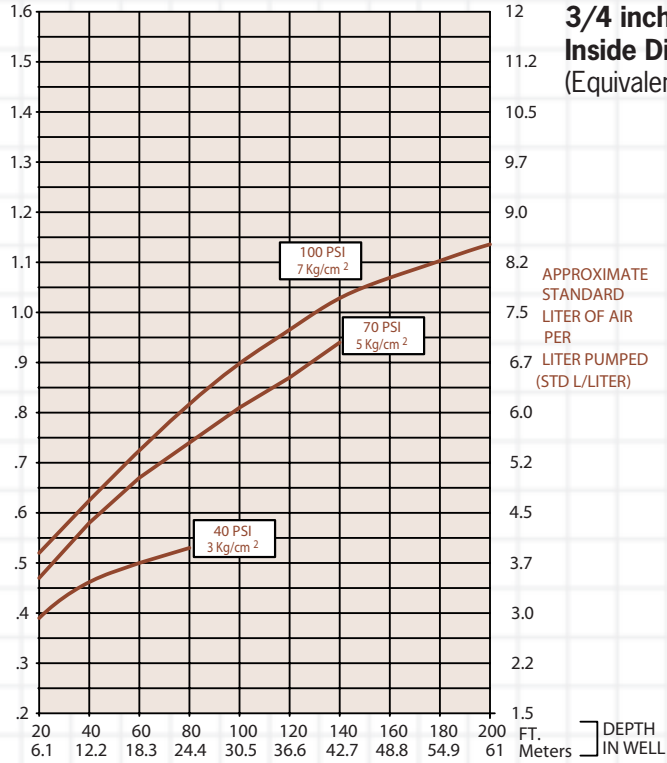


<sup>1</sup>FLOW RATES MAY VARY WITH SITE CONDITIONS. CALL QED FOR TECHNICAL ASSISTANCE.

### Air Consumption



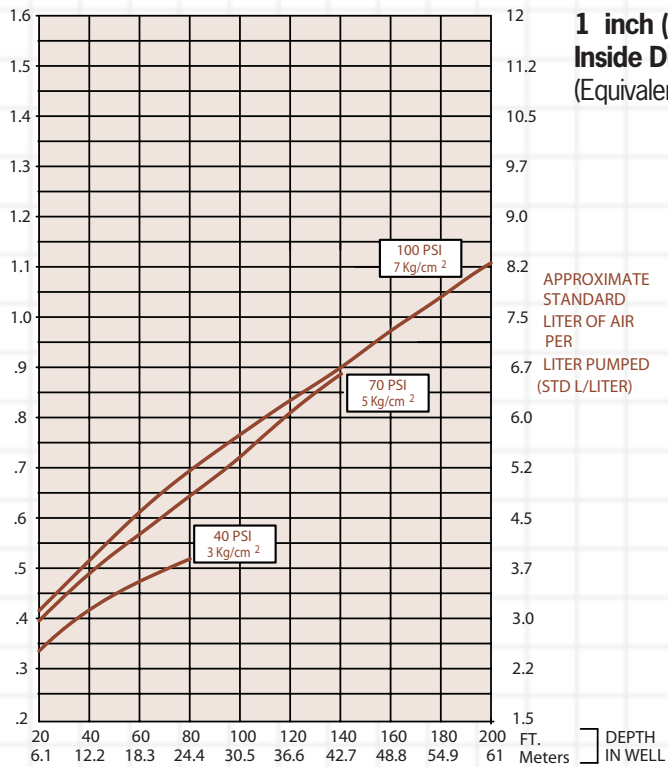
STANDARD  
CUBIC FEET OF AIR  
PER  
GALLON PUMPED  
(SCF/GAL)



**3/4 inch (19 mm)**  
Inside Diameter Discharge Hose  
(Equivalent to 1-Inch O.D. Tubing)

APPROXIMATE  
STANDARD  
LITER OF AIR  
PER  
LITER PUMPED  
(STD L/LITER)

STANDARD  
CUBIC FEET OF AIR  
PER  
GALLON PUMPED  
(SCF/GAL)



**1 inch (25.4 mm)**  
Inside Diameter Discharge Hose  
(Equivalent to 1.25-Inch O.D. Tubing)

APPROXIMATE  
STANDARD  
LITER OF AIR  
PER  
LITER PUMPED  
(STD L/LITER)